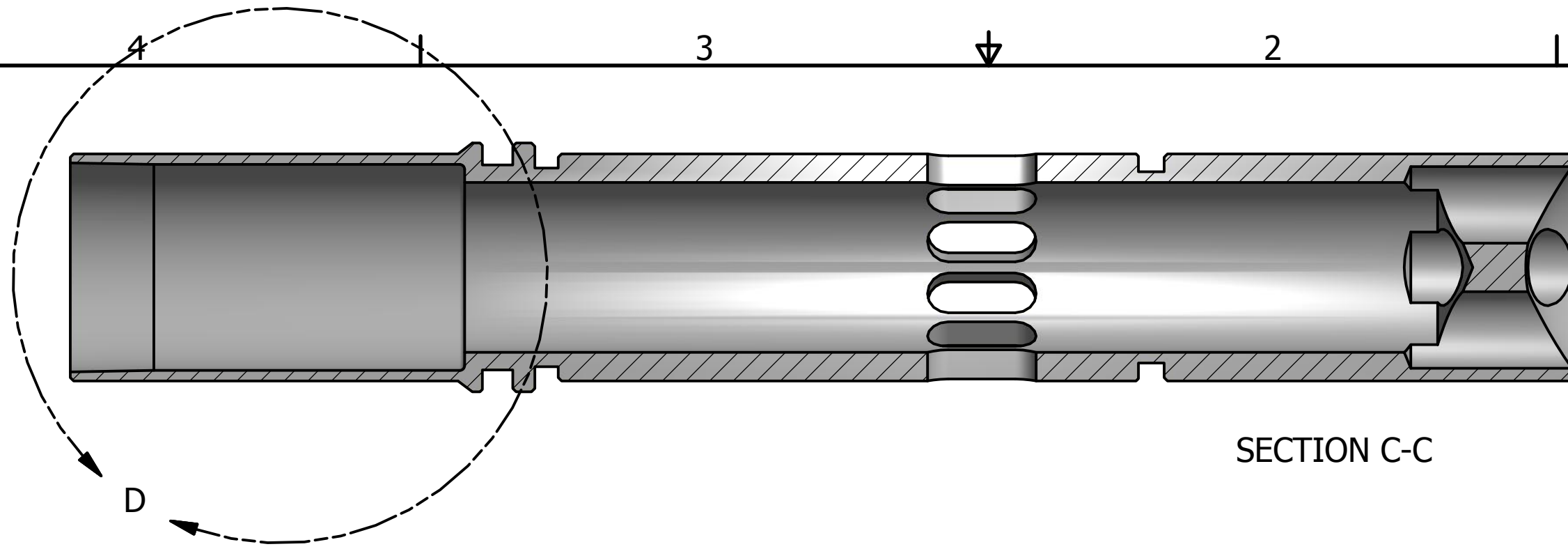


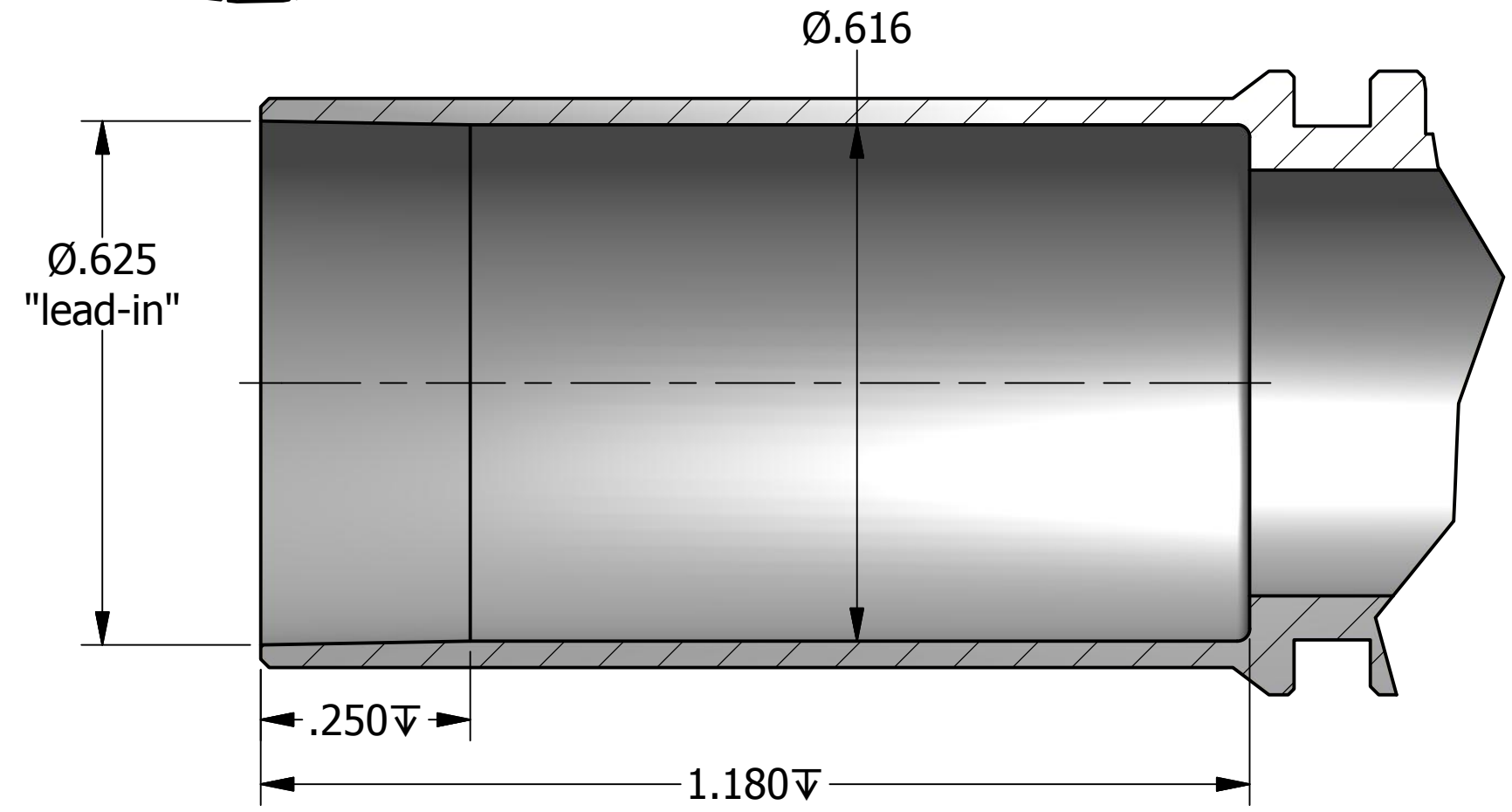
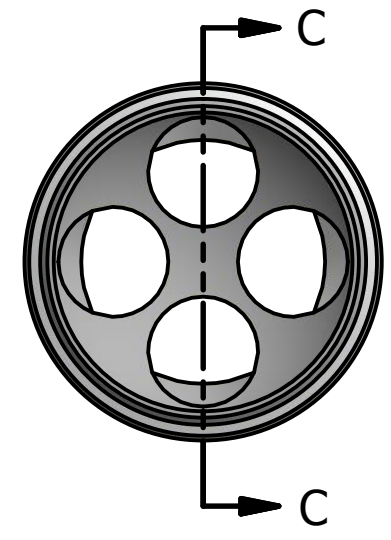
DETAIL B
SCALE 5 : 1

ZDSPB.COM			
TITLE			
Shocker bolt modification for Rhino spring			
SIZE	DRAWN	DWG NO	REV
B	ALD	3/9/2016	Part no Rev
SCALE			SHEET 1 OF 3

NOTES:
1. The drawing depicts a bolt that has been modified with a 118° drill bit.



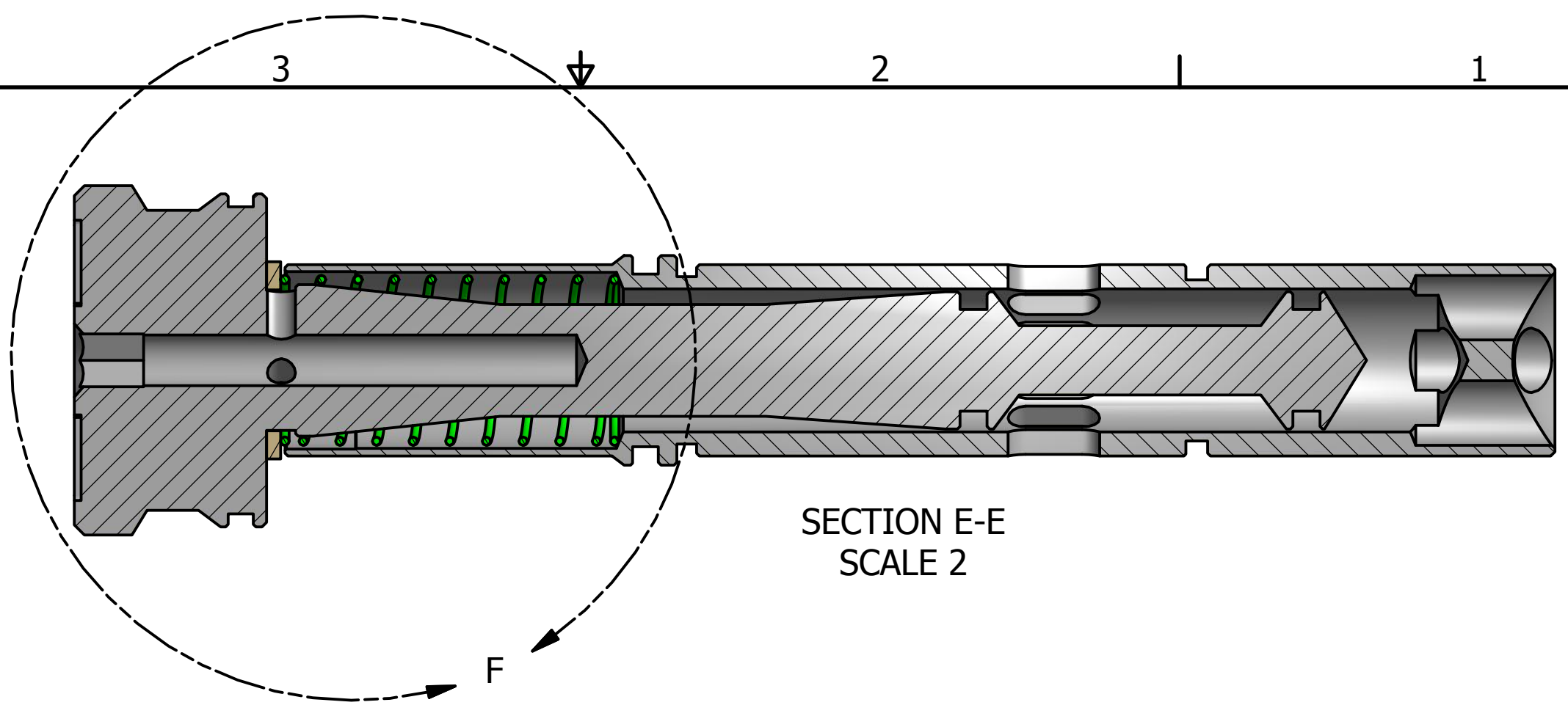
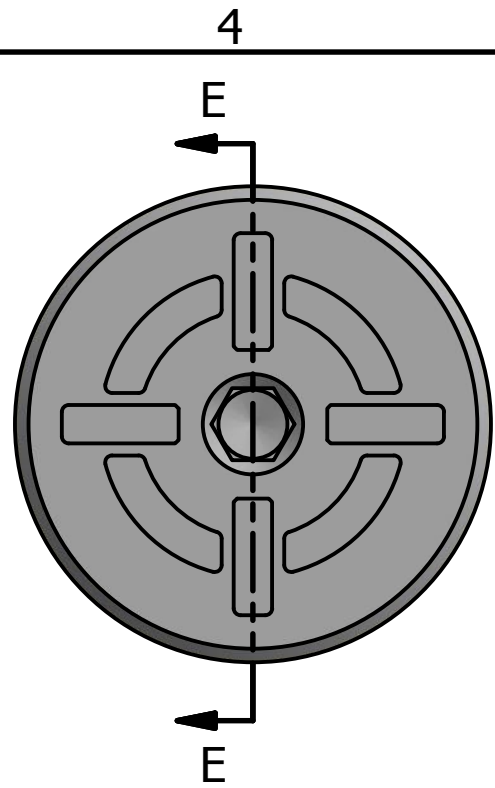
SECTION C-C



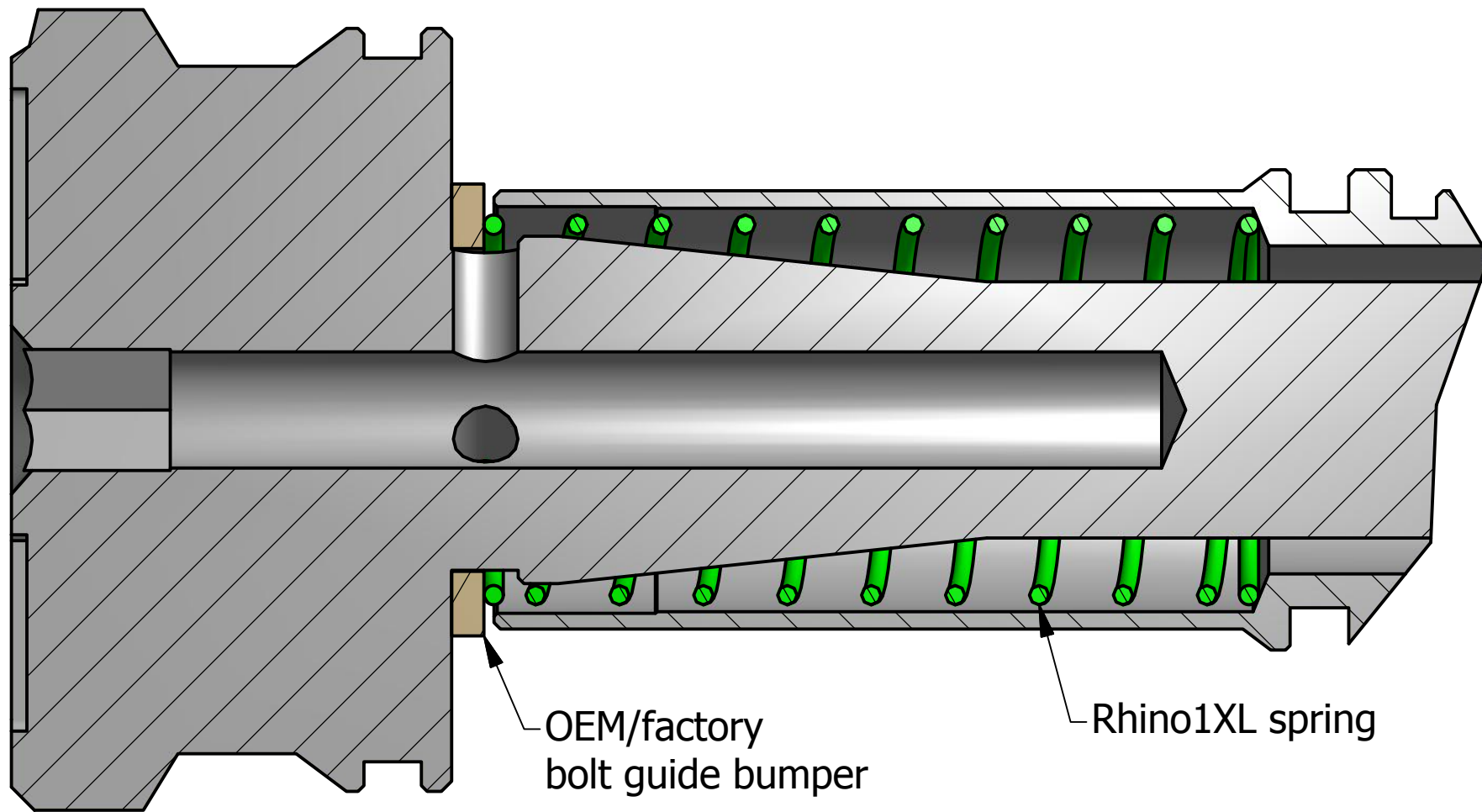
DETAIL D
SCALE 5 : 1

- NOTES:
1. The drawing depicts a bolt that has been modified via precise boring operation.
 2. The Ø.630 "lead-in" is shown as an angled transition. This feature is not precise but should be included for best results.

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TITLE			
Shocker bolt modification for Rhino spring			
SIZE	DRAWN	DWG NO	REV
B	ALD	3/9/2016	Part no Rev
SCALE			SHEET 2 OF 3



DETAIL F
SCALE 4 : 1



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TITLE			
Shocker bolt modification for Rhino spring			
SIZE	DRAWN	DWG NO	REV
B	ALD	3/9/2016	Part no
SCALE			SHEET 3 OF 3